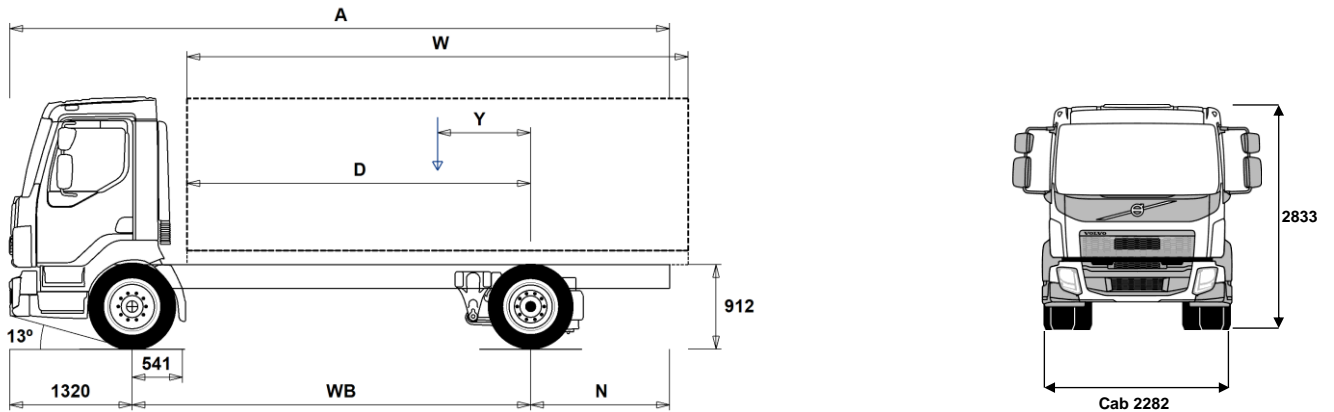


MODEL RANGE

FL 42R GVW18 8L air FL 42 R 818A



Chassis Dimensions [mm]

WB Wheelbase	3500	3800	4100	4400	4700	5000	5300	5600	5900	6200	6500	6800
A Overall Chassis Length	6975	7425	7955	8425	8915	9435	9915	10425	10835	11430	11730	12030
D Center of rear axle to front of body	2909	3209	3509	3809	4109	4409	4709	5009	5309	5609	5909	6209
N Rear Overhang (Min.)	1310	1310	1475	1475	1475	1975	2155	2305	2535	2705	2835	3025
N Rear Overhang (Max.)	2155	2305	2535	2705	2895	3115	3295	3505	3615	3910	3910	3910
Y Center of Gravity for Payload (Min.)	828	905	983	1060	1138	1216	1293	1371	1446	1526	1598	1673
Y Center of Gravity for Payload (Max.)	991	1082	1174	1266	1358	1451	1542	1635	1726	1821	1907	1997
W Body Length (Min.)	3836	4254	4669	5086	5502	5916	6333	6747	7167	7577	8003	8425
W Body Length (Max.)	4162	4608	5052	5497	5942	6386	6833	7276	7726	8165	8621	9072

Chassis Weights [kg]

Front Axle	3445	3430	3420	3410	3405	3395	3395	3390	3395	3385	3400	3400
Rear Axle	1645	1685	1730	1765	1805	1840	1875	1905	1935	1970	1985	2000
Kerb Weight	5090	5115	5150	5175	5210	5235	5270	5295	5330	5355	5385	5400
Payload (including body, driver, fuel, etc.)	12910	12885	12850	12825	12790	12765	12730	12705	12670	12645	12615	12600

Turning Diameter [mm]

Turning Circle Diameter Kerb to Kerb	13100	14000	14900	15900	16800	17800	18700	19700	20600	21500	22500	23400
Turning Circle Diameter Wall to Wall	14200	15100	16100	17000	18000	18900	19900	20800	21700	22700	23600	24600

Plated Weights [kg]

	Design
Gross Vehicle Weight	18000
Gross Combination Weight	21000
Front Axle	7100
Rear Axle	11500

Important Notes

Chassis Dimensions

Front Axle to Back of Cab: +291 mm for CAB-SSLP.
 D-measure includes a front clearance of 50 mm and for rigid trucks also a subframe of 120 mm.
 Height can vary ± 20 mm for leaf and ± 10 mm for air suspension.
 All dimensions are for unladen chassis and any tag axles down.

Weight and dimensions are based upon the following tyres:
 Front Axle Tyres: 315/60R22.5
 Drive Axle Tyres: 295/60R22.5

Chassis weight includes oil, water, AdBlue, 0 litres fuel and without driver. Kerb weight can vary ± 3%.

Turning diameters are theoretically calculated.

Legal weights can differ from country to country.

For more detailed weight information, including optional equipment weights, ask your Volvo sales contact to enter your specification into the Volvo Weight Information system (WIS).

Do NOT use this drawing for bodybuilding. Refer to Volvo Bodybuilder Instructions and chassis assembly drawing FL42R818A.

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Core components

- **CAB-DAY** Day cab
- **CAB-SSLP** Comfort cab
- **EU6SCR** Euro 6 emission level with Selective Catalytic Reduction (SCR), particle filter and Exhaust Gas Recirculation (EGR)
- **D8K250** Six cylinder diesel engine, 7.7 litre Euro 6 SCR + EGR (Diesel Particulate Filter), 250 hp, 950 Nm
- **D8K280** Six cylinder diesel engine, 7.7 litre Euro 6 SCR + EGR (Diesel Particulate Filter), 280 hp, 1050 Nm
- **AL306** Automatic 6-speed Allison gearbox. Max input torque up to 1695 Nm.
- **ATO1056** I-Sync, Automated manual 6 speed gearbox, 1070 Nm
- **ZTO1006** Overdrive 6 speed manual ZF gearbox, 1050 Nm
- **EBR-CEB** Engine compression and exhaust brake
- **EBR-EPG** Engine brake with Exhaust Press Governor, EPG
- **RSS1132A** Rear single reduction solo axle - axle load 11 tonnes, GCW 32.5 tonnes

Packages

- **DRIVEFL** Driver convenience package FL
- **VISIFL** Visibility package FL - Optimizing the drivers field of vision around the cab
- **AIRFLOW** Airflow package FL - Includes adjustable roof spoiler, side deflector and sun visor
- **AUDIODAB** Audio System DAB
- **AUDIOPD** Audio Preparation DAB kit, incl. DAB-amplifier

Chassis

- **FST-AIR** Front air suspension
- **FST-PAR** Front parabolic leaf suspension (normal stiffness)
- **EBS-MED** EBS (Electronic Brake System) medium package incl. traction control system (TCS) and hill start aid
- **EBS-STD** EBS (Electronic Brake System) standard package (without traction control)
- **RST-AIR** Rear air suspension
- **SUSPL-E2** Remote control on wander-lead for air suspension levelling with 2 sensors on rear axle
- **SUSPL-E4** Integral three dash switches for air suspension levelling control with 2 sensors
- **FST7070** Frame section thickness - web 7.0 mm / flange 7.0 mm
- **FST8080** Frame section thickness - web 8.0 mm / flange 8.0 mm
- **2BATT170** Batteries 2x170 Ah
- **ADR2** ADR adaptation, transportation of dangerous goods, 2 switches
- **R80P** Right 80 litre plastic diesel tank
Min volume 80l
Max volume 430l
- **UL-FUEL** Without left diesel tank
Min volume 160l
Max volume 210l
- **ADTP-L** AdBlue tank mounted on left hand side
- **ADTP-R** AdBlue tank mounted on right hand side
- **WHC-FIX1** One fixed wheel chock
- **WHC-FIX2** Two fixed wheel chocks
- **TOWMBRH** High mounted towing member, in centre of frame
- **C-RO40AG** Towing coupling Rockinger 400 G-145
- **TOWF-NO1** One front towing device
- **TOWF-NO2** Two front towing devices
- **TOWR-ONE** One rear towing device in frame end cross member
- **TREL15** 15 pol electrical trailer connector (ADR certified)
- **TBC-EC** Trailer brake connection, European Community

- **RUP-FIX2** Fixed rear underrun protection, EC approved
- **RFEND-T** Transport mounted one-piece rear fenders, only for Jockey transport
- **2024GSR** General safety regulations 2024

Rims and tyres

- **RT-STEEL** Steel rims on all axles
- **SPWT-F** Spare wheel with tyre equal to front wheel
- **SWCP-LF** Spare wheel carrier on left side in front of rear axle
- **SWCP-R** Spare wheel carrier mounted behind rear axle and below frame
- **SWCP-T** Temporary spare wheel carrier.
Spare wheel is transport mounted (strapped on top of the frame rails) with plastic strips.
- **SWCP-TP** Spare wheel carrier transport mounted with the spare wheel on top of the frame rails
- **JACK-10T** Jack, 10 tonnes
- **GAUGE-TP** The practical tyre pressure gauge measures the air pressure in a tyre. It is delivered and stored in a protective plastic box

Powertrain equipment

- **CS39A-O** Single plate clutch, plate diameter 395 mm
- **RET-TPT** Retarder for hydraulic gearbox
- **TC-HWO** Oil cooler for hydraulic transmissions – water/oil
- **1COMP500** Single cylinder air compressor 360 cc / 500 l/min
- **2COM1080** Dual cylinder air compressor 720 cc / 1080 l/min
- **AIRIN-FR** Front air intake, chassis mounted on right hand side, ahead of front wheel
- **AIRIN-HI** High air intake, mounted behind cab on left hand side
- **AIRIN-RL** Low air intake, chassis mounted behind cab on left hand side
- **ACL1ST** Air cleaner with one filter element
- **ACL1ST-S** Air cleaner with additional filter element
- **24AL110B** Alternator 110 Ampere
- **24AL130B** Alternator 130 Ampere
- **CCV-C** Closed crankcase ventilation
- **CCV-OX** Open crankcase ventilation with oil separator and a maintenance free gas centrifuge
- **EST-AID** Engine start pre-heating element
- **PTER-100** Rear engine mounted clutch independent power-take-off with flange connection (DIN 100 / ISO 7646)
- **PTER-DIN** Rear engine mounted clutch independent PTO with splined shaft groove (female) for a close coupled pump (DIN 5462 / ISO 7653)
- **PTER1400** Rear engine mounted clutch independent power-take-off with flange connection (SAE 1410 / ISO 7647)
- **PR-HF4S** PTO transmission, Hydrocar, flange connection, side mounted
- **PR-HF4SH** PTO transmission, Hydrocar, flange connection, side mounted, high speed
- **PR-HF6S** PTO transmission, Hydrocar, flange connection, side mounted
- **PR-HP4S** PTO transmission, Hydrocar, pump connection, side mounted
- **PR-HP4SH** PTO transmission, Hydrocar, pump connection, side mounted, high speed
- **PR-HP6S** PTO transmission, Hydrocar, pump connection, side mounted
- **PTR-FH1** Rear gearbox mounted Hydrocar S81 PTO with flange connection (DIN 90 / ISO 7646) for propeller shaft (800 Nm)
- **PTR-FH2** Rear gearbox mounted Hydrocar S84 PTO with flange connection (DIN 90 / ISO 7646) for propeller shaft (430 Nm)
- **PTR-FH5** Rear gearbox mounted Hydrocar S88 PTO with flange connection (DIN 90 / ISO 7646) for propeller shaft (450 Nm)
- **PTR-PH1** Rear gearbox mounted Hydrocar S81 PTO with connection (DIN 5462 / ISO 7653) for pump (800 Nm)
- **PTR-PH2** Rear gearbox mounted Hydrocar S84 PTO with connection (DIN 5462 / ISO 7653) for pump (430 Nm)
- **PTR-PH4** Rear gearbox mounted Hydrocar S88 PTO with connection (DIN 5462 / ISO 7653) for pump (450 Nm)
- **PTR-PK** Electrical and solenoid prep kit for gearbox PTO

■ Standard Equipment □ Optional Equipment

For more detailed information about cab and powertrain equipment, please refer to separate specification sheets.

For all possible options and combinations of options please consult your Volvo sales contact who can create a specification to match your requirements using the Volvo Sales Support system (VSS).

The factory reserves the right to modify design and change equipment without previous notification. The specification can vary from country to country.

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- PTR-ZF2** Rear gearbox mounted ZF PTO with flange connection (DIN 100 / ISO 7646) for prop shaft (410 Nm)
- PTR-ZF3** Rear gearbox mounted ZF PTO with connection (DIN 5462 / ISO 7653) for pump (410 Nm)
- PTR-ZF4** Rear gearbox mounted ZF PTO with flange connection (DIN 100 / ISO 7646) for prop shaft (320 Nm)
- PTR-ZF5** Rear gearbox mounted ZF PTO with connection (DIN 5462 / ISO 7653) for pump (320 Nm)
- PTR-ZF6** Rear gearbox mounted ZF PTO with flange connection (DIN 100 / ISO 7646) for prop shaft (270 Nm)
- HPG-F101** Hydraulic gearbox mounted pump F1-101, fixed displacement, single flow
- HPG-F41** Hydraulic gearbox mounted pump F1-41, fixed displacement, single flow
- HPG-F51** Hydraulic gearbox mounted pump F1-51, fixed displacement, single flow
- HPG-F61** Hydraulic gearbox mounted pump F1-61, fixed displacement, single flow
- HPG-F81** Hydraulic gearbox mounted pump F1-81, fixed displacement, single flow
- ETC** Electronic throttle control - dash mounted switch for PTO speed control

Cab interior

- **TAS-DIG4** Gen 4 one day digital tachograph, EC approved

Cab exterior

- SUNV-B** Exterior transparent dark grey front sun visor
- **SUNV-PK** Exterior front sun visor installation preparation kit (fasteners)
- AD-SIDES** Short cab side air deflectors
- BEACON-P** Roof beacon lights wire preparation (two cable pass throughs)
- BEACONA2** 2 amber beacon, roof mounted warning lamps

Superstructure preparations

- FBA-BTF** Front body attachments for flexible body
- FBA-BTSF** Front body attachments for semi-flexible body
- RBA-T2** Rear body attachments, divided
- TAILPREP** Tail lift preparation kit

Services

- TGW-4G** Telematics gateway with 4G modem
- **WVTA** Whole Vehicle Type Approved