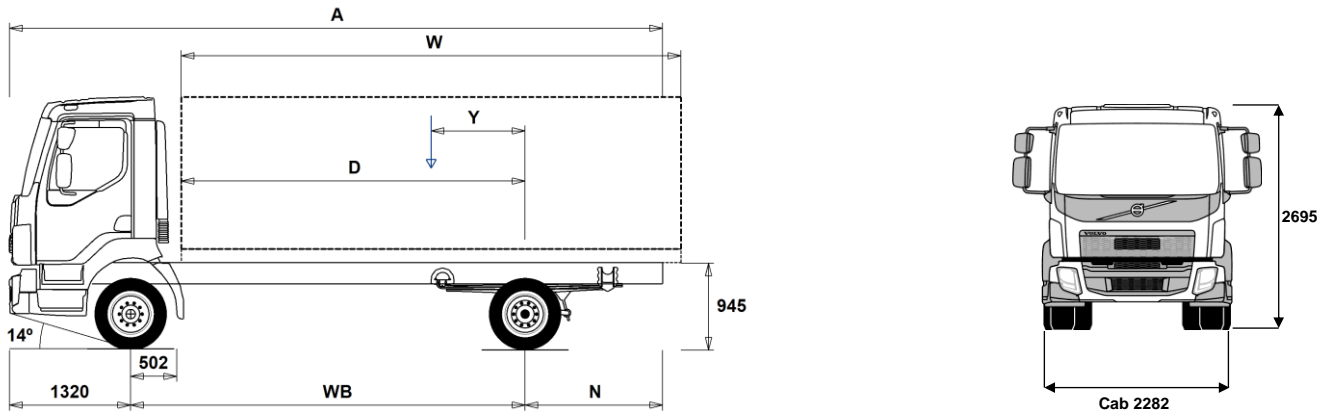


MODEL RANGE

FL 42R GVW12 5L leaf FL 42 R 512L



Chassis Dimensions [mm]

| WB Wheelbase | 3250 | 3500 | 3800 | 4100 | 4400 | 4700 | 5000 | 5300 | 5600 | 5900 | 6200 | 6500 |
|--|------|------|------|------|------|------|------|------|-------|-------|-------|-------|
| A Overall Chassis Length | 6545 | 6975 | 7425 | 7955 | 8425 | 8915 | 9435 | 9915 | 10425 | 10835 | 11430 | 11730 |
| D Center of rear axle to front of body | 2698 | 2948 | 3248 | 3548 | 3848 | 4148 | 4448 | 4748 | 5048 | 5348 | 5648 | 5948 |
| N Rear Overhang (Min.) | 1885 | 2055 | 1855 | 2445 | 2635 | 2835 | 2895 | 2895 | 3415 | 3295 | 3505 | 3755 |
| N Rear Overhang (Max.) | 1975 | 2155 | 2305 | 2535 | 2705 | 2895 | 3115 | 3295 | 3505 | 3615 | 3910 | 3910 |
| Y Center of Gravity for Payload (Min.) | 266 | 290 | 309 | 335 | 360 | 383 | 404 | 428 | 452 | 468 | 493 | 512 |
| Y Center of Gravity for Payload (Max.) | 670 | 725 | 784 | 849 | 912 | 975 | 1037 | 1100 | 1164 | 1222 | 1287 | 1346 |
| W Body Length (Min.) | 4056 | 4446 | 4928 | 5398 | 5872 | 6346 | 6822 | 7296 | 7769 | 8252 | 8722 | 9205 |
| W Body Length (Max.) | 4648 | 5048 | 5528 | 6008 | 6488 | 6968 | 7448 | 7928 | 8408 | 8888 | 9368 | 9848 |

Chassis Weights [kg]

| | | | | | | | | | | | | |
|--|------|------|------|------|------|------|------|------|------|------|------|------|
| Front Axle | 2840 | 2835 | 2850 | 2850 | 2850 | 2855 | 2860 | 2865 | 2865 | 2880 | 2880 | 2885 |
| Rear Axle | 1110 | 1120 | 1155 | 1175 | 1185 | 1210 | 1235 | 1250 | 1265 | 1295 | 1310 | 1320 |
| Kerb Weight | 3950 | 3955 | 4005 | 4025 | 4035 | 4065 | 4095 | 4115 | 4130 | 4175 | 4190 | 4205 |
| Payload (including body, driver, fuel, etc.) | 8050 | 8045 | 7995 | 7975 | 7965 | 7935 | 7905 | 7885 | 7870 | 7825 | 7810 | 7795 |

Turning Diameter [mm]

| | | | | | | | | | | | | |
|--------------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Turning Circle Diameter Kerb to Kerb | 11600 | 12400 | 13300 | 14200 | 15000 | 15900 | 16800 | 17700 | 18600 | 19500 | 20400 | 21300 |
| Turning Circle Diameter Wall to Wall | 12900 | 13700 | 14600 | 15500 | 16400 | 17300 | 18200 | 19100 | 20000 | 20900 | 21800 | 22700 |

Plated Weights [kg]

| | Design |
|--------------------------|--------|
| Gross Vehicle Weight | 12000 |
| Gross Combination Weight | 15500 |
| Front Axle | 4500 |
| Rear Axle | 8500 |

Important Notes

Chassis Dimensions

Cab Height: +39 mm for CAB-CRW.
 Front Axle to Back of Cab: +1338 mm for CAB-CRW, +330 mm for CAB-SSLP.
 D-measure includes a front clearance of 50 mm and for rigid trucks also a subframe of 120 mm.
 Height can vary ± 20 mm for leaf and ± 10 mm for air suspension.
 All dimensions are for unladen chassis and any tag axles down. Chassis height used: CHH-LOW.

Weight and dimensions are based upon the following tyres:
 Front Axle Tyres: 245/70R17.5
 Drive Axle Tyres: 245/70R17.5

Chassis weight includes oil, water, AdBlue, 0 litres fuel and without driver. Kerb weight can vary ± 3%.

Turning diameters are theoretically calculated.

Legal weights can differ from country to country.

For more detailed weight information, including optional equipment weights, ask your Volvo sales contact to enter your specification into the Volvo Weight Information system (WIS).

Do NOT use this drawing for bodybuilding. Refer to Volvo Bodybuilder Instructions and chassis assembly drawing FL42R512L.

MODEL RANGE

FL 42R GVW12 5L leaf FL 42 R 512L

Core components

- **CHH-LOW** Chassis height low - approx. 850 mm above ground level
- **CHH-MED** Chassis height medium - approx. 900 mm above ground level
- **RAD-L80** Rear leaf suspension, 1 axle - 1 driven (80 mm wide leafs)
- **CAB-CRW** Crew cab
- **CAB-DAY** Day cab
- **CAB-SSLP** Comfort cab
- **EU6SCR** Euro 6 emission level with Selective Catalytic Reduction (SCR), particulate filter and Exhaust Gas Recirculation (EGR)
- **D5K210** Four cylinder diesel engine, 5.1 litre Euro 6 SCR + EGR (Diesel Particulate Filter), 210 hp, 800 Nm
- **D5K240** Four cylinder diesel engine, 5.1 litre Euro 6 SCR + EGR (Diesel Particulate Filter), 240 hp, 900 Nm
- **ATO1056** I-Sync, Automated manual 6 speed gearbox, 1070 Nm
- **ATO8006** I-Sync, Automated manual 6 speed gearbox, 850 Nm
- **STO8006** Manual overdrive 6 speed gearbox, 850 Nm
- **ZTO1006** Overdrive 6 speed manual ZF gearbox, 1050 Nm
- **EBR-EPG** Engine brake with Exhaust Press Governor, EPG
- **RSS0819A** Rear single reduction solo axle - axle load 8 tonnes, GCW 18.75 tonnes
- **RSS1125A** Rear single reduction solo axle - axle load 11 tonnes, GCW 25 tonnes
- **RSS1132A** Rear single reduction solo axle - axle load 11 tonnes, GCW 32.5 tonnes

Packages

- **DRIVEFL** Driver convenience package FL
- **VISIFL** Visibility package FL - Optimizing the drivers field of vision around the cab
- **AIRFLOW** Airflow package FL - Includes adjustable roof spoiler, side deflector and sun visor
- **AUDIODAB** Audio System DAB
- **AUDIOPD** Audio Preparation DAB kit, incl. DAB-amplifier

Chassis

- **FST-PAR** Front parabolic leaf suspension (normal stiffness)
- **FST-PAR3** Two leaf front parabolic suspension (stiffer than normal), reinforced
- **FAL4.5** Front axle design capacity 4.5 tonnes
- **FAL5.0** Front axle design capacity 5.0 tonnes
- **RAL10.6** Rear axle design capacity 10.6 tonnes
- **RAL10.9** Rear axle design capacity 10.9 tonnes
- **RAL8.5** Rear axle design capacity 8.5 tonnes
- **RAL9.2** Rear axle design capacity 9.2 tonnes
- **RAL9.5** Rear axle design capacity 9.5 tonnes
- **RSTAB1** Rear stabilizer with normal stiffness
- **EBS-MED** EBS (Electronic Brake System) medium package incl. traction control system (TCS) and hill start aid
- **EBS-STD** EBS (Electronic Brake System) standard package (without traction control)
- **RST-PAR1** Three leaf parabolic rear suspension with normal stiffness
- **RST-PAR3** Three leaf parabolic rear suspension, stiffer than normal
- **FST5050** Frame section thickness - web 5.0 mm / flange 5.0 mm
- **FST6060** Frame section thickness - web 6.0 mm / flange 6.0 mm
- **FST7070** Frame section thickness - web 7.0 mm / flange 7.0 mm
- **FST8080** Frame section thickness - web 8.0 mm / flange 8.0 mm
- **2BATT170** Batteries 2x170 Ah
- **ADR2** ADR adaptation, transportation of dangerous goods, 2 switches
- **R80P** Right 80 litre plastic diesel tank
Min volume 80l
Max volume 430l
- **UL-FUEL** Without left diesel tank

- **ADTP-R** AdBlue tank mounted on right hand side
- **WHC-FIX1** One fixed wheel chock
- **WHC-FIX2** Two fixed wheel chocks
- **TOWMBRH** High mounted towing member, in centre of frame
- **C-RO40AG** Towing coupling Rockinger 400 G-145
- **TOWF-NO1** One front towing device
- **TOWF-NO2** Two front towing devices
- **TOWR-ONE** One rear towing device in frame end cross member
- **TREL15** 15 pol electrical trailer connector (ADR certified)
- **TBC-EC** Trailer brake connection, European Community
- **RUP-FIX2** Fixed rear underrun protection, EC approved
- **RFEND-T** Transport mounted one-piece rear fenders, only for Jockey transport
- **2024GSR** General safety regulations 2024

Rims and tyres

- **RT-AL** Brushed aluminium rims on all axles
- **RT-ALDP** Dura-Bright aluminium rims on all axles
- **RT-STEEL** Steel rims on all axles
- **SPWT-F** Spare wheel with tyre equal to front wheel
- **SWCP-LF** Spare wheel carrier on left side in front of rear axle
- **SWCP-R** Spare wheel carrier mounted behind rear axle and below frame
- **SWCP-T** Temporary spare wheel carrier.
Spare wheel is transport mounted (strapped on top of the frame rails) with plastic strips.
- **SWCP-TP** Spare wheel carrier transport mounted with the spare wheel on top of the frame rails
- **JACK-6T** The hydraulic jack has a capacity of 6 tonnes and its low manual pumping force facilitates use in uncomfortable positions. It has a release valve, which permits safe, easy and precise control over rate of lowering. The jack has a minimum height of 170 mm and a maximum height of 450 mm. Weight: 6 kg. This jack, with low minimum height, is specially designed for chassis CHH-LOW.
- **JACK-8T** Jack, 8 tonnes
- **GAUGE-TP** The practical tyre pressure gauge measures the air pressure in a tyre. It is delivered and stored in a protective plastic box

Powertrain equipment

- **CS39A-O** Single plate clutch, plate diameter 395 mm
- **TC-HWO** Oil cooler for hydraulic transmissions – water/oil
- **1COMP500** Single cylinder air compressor 360 cc / 500 l/min
- **AIRIN-FR** Front air intake, chassis mounted on right hand side, ahead of front wheel
- **AIRIN-HI** High air intake, mounted behind cab on left hand side
- **AIRIN-RL** Low air intake, chassis mounted behind cab on left hand side
- **ACL1ST** Air cleaner with one filter element
- **ACL1ST-S** Air cleaner with additional filter element
- **24AL110B** Alternator 110 Ampere
- **24AL130B** Alternator 130 Ampere
- **CCV-C** Closed crankcase ventilation
- **CCV-OX** Open crankcase ventilation with oil separator and a maintenance free gas centrifuge
- **EST-AID** Engine start pre-heating element
- **PTER-100** Rear engine mounted clutch independent power-take-off with flange connection (DIN 100 / ISO 7646)
- **PTER-DIN** Rear engine mounted clutch independent PTO with splined shaft groove (female) for a close coupled pump (DIN 5462 / ISO 7653)
- **PTER1400** Rear engine mounted clutch independent power-take-off with flange connection (SAE 1410 / ISO 7647)

■ Standard Equipment □ Optional Equipment

For more detailed information about cab and powertrain equipment, please refer to separate specification sheets.

For all possible options and combinations of options please consult your Volvo sales contact who can create a specification to match your requirements using the Volvo Sales Support system (VSS).

The factory reserves the right to modify design and change equipment without previous notification. The specification can vary from country to country.

MODEL RANGE

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- PR-HF4S** PTO transmission, Hydrocar, flange connection, side mounted
- PR-HF4SH** PTO transmission, Hydrocar, flange connection, side mounted, high speed
- PR-HF6S** PTO transmission, Hydrocar, flange connection, side mounted
- PR-HP4S** PTO transmission, Hydrocar, pump connection, side mounted
- PR-HP4SH** PTO transmission, Hydrocar, pump connection, side mounted, high speed
- PR-HP6S** PTO transmission, Hydrocar, pump connection, side mounted
- PTR-FH5** Rear gearbox mounted Hydrocar S88 PTO with flange connection (DIN 90 / ISO 7646) for propeller shaft (450 Nm)
- PTR-PH4** Rear gearbox mounted Hydrocar S88 PTO with connection (DIN 5462 / ISO 7653) for pump (450 Nm)
- HPG-F101** Hydraulic gearbox mounted pump F1-101, fixed displacement, single flow
- HPG-F41** Hydraulic gearbox mounted pump F1-41, fixed displacement, single flow
- HPG-F51** Hydraulic gearbox mounted pump F1-51, fixed displacement, single flow
- HPG-F61** Hydraulic gearbox mounted pump F1-61, fixed displacement, single flow
- HPG-F81** Hydraulic gearbox mounted pump F1-81, fixed displacement, single flow
- ETC** Electronic throttle control - dash mounted switch for PTO speed control

Cab interior

- TAS-DIG4** Gen 4 one day digital tachograph, EC approved

Cab exterior

- SUNV-B** Exterior transparent dark grey front sun visor
- SUNV-PK** Exterior front sun visor installation preparation kit (fasteners)
- AD-SIDES** Short cab side air deflectors
- BEACON-P** Roof beacon lights wire preparation (two cable pass throughs)
- BEACONA2** 2 amber beacon, roof mounted warning lamps

Superstructure preparations

- FBA-BTF** Front body attachments for flexible body
- FBA-BTSF** Front body attachments for semi-flexible body
- RBA-T2** Rear body attachments, divided
- TAILPREP** Tail lift preparation kit

Services

- TGW-4G** Telematics gateway with 4G modem
- WVTA** Whole Vehicle Type Approved